

Date: Tuesday, 12/02/2008 9:42:44 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TOW RING
Job Number	: 37380		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D2968043
This Issue	: 12/02/2008 S.O. No. :	Drawing Number	: PAINT
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: <u>W</u>	Due Date	: 19/02/2008 Qty: 22 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

22 X D2968-043UP B34196

W 08-02-12

2.0	D2968043UP	Tow Ring-unpainted
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(22X)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 22.0000 Each(s)
 Tow Ring-unpainted

M-L 08/02/13

3.0	POWDER COATING	POWDER COATING
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(22X)

Comment: POWDER COATING
 Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3
 DO NOT POWDER COAT THREADS

M-L 08/02/13

4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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(22X)

Comment: INSPECT POWDER COAT

08-02-13

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 USING NEW B/N
 Location: *464*

8/2/21 SP (22X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 09/02/00
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TOW RING

Job Number: 37380

Part Number: D2968043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



22

Comment: FINAL INSPECTION/W/O RELEASE

D 08/02/22

Job Completion



mi 2008/2/21

22

h

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries